

REMOVAL

1. REMOVE AIR CLEANER ASSEMBLY

Loosen the 3 bolts.

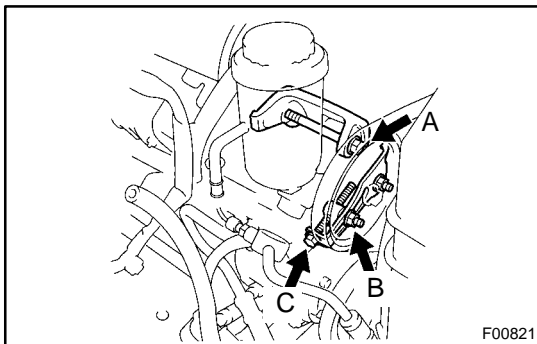
2. DISCONNECT RETURN HOSE

NOTICE:

Take care not to spill fluid on the drive belt.

3. DISCONNECT PRESSURE FEED TUBE

- (a) Disconnect the connector from the oil pressure switch.
- (b) Remove the oil pressure switch from the pressure feed tube.
- (c) Remove the union bolt and 2 gaskets, and disconnect the tube from the PS vane pump assembly.



4. REMOVE DRIVE BELT

- (a) Loosen the bolt A and nut B.
- (b) Loosen the bolt C.

5. REMOVE PS VANE PUMP ASSEMBLY

Remove the bolt A and nut B.